

Work Order ID 151715

Friday, October 07, 2016 2:33:26 PM

151715

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Item ID: D5339-1

Revision ID:

Item Name: Carabiner Clip

Start Date: 10/7/2016 Start Qty: 25.00

Required Date: 10/7/2016 Req'd Qty: 25.00

Reference:

Approvals:

Process Plan: MDate: 16-10-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D5339

A

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 33945

Possible supplier: PERSONALIZED LAZER DESIGNS

Supplier p/n: CLOAD

ENGRAVE LOGO AS PER DWG

Material release note is required.

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.00

DAS
13
9-89

Accept

OCT 12 2016

N900040100

Setup

Start

NS1

Stop

NS2

Cust Item ID:

Customer:

~~*25*~~
~~*25*~~

18X

Run

Start

NR1

Stop

NR218X
SO

OCT 14 2016

DAS
13
9-89

18X SP/6-10-27

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Item ID: D5339-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Carabiner Clip
Start Date: 10/7/2016 Start Qty: 25.00 ***25*** Cust Item ID:
Required Date: 10/7/2016 Req'd Qty: 25.00 ***25*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00				<u>18</u>			DAS 38 9-89 OCT 28 2016
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>St 164</u> Memo	0.00 0.00				<u>18</u>			DAS 6 9-89 OCT 31 2016
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				DAS 21 9-89			OCT 31 2016 DAS 21 9-89 OCT 31 2016

Picklist Print

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Work Order ID: 151715

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Parent Item: D5339-1

D5339-1

Parent Item Name: Carabiner Clip

Start Date: 10/7/2016

Required Date: 10/7/2016

Start Qty: 25.00

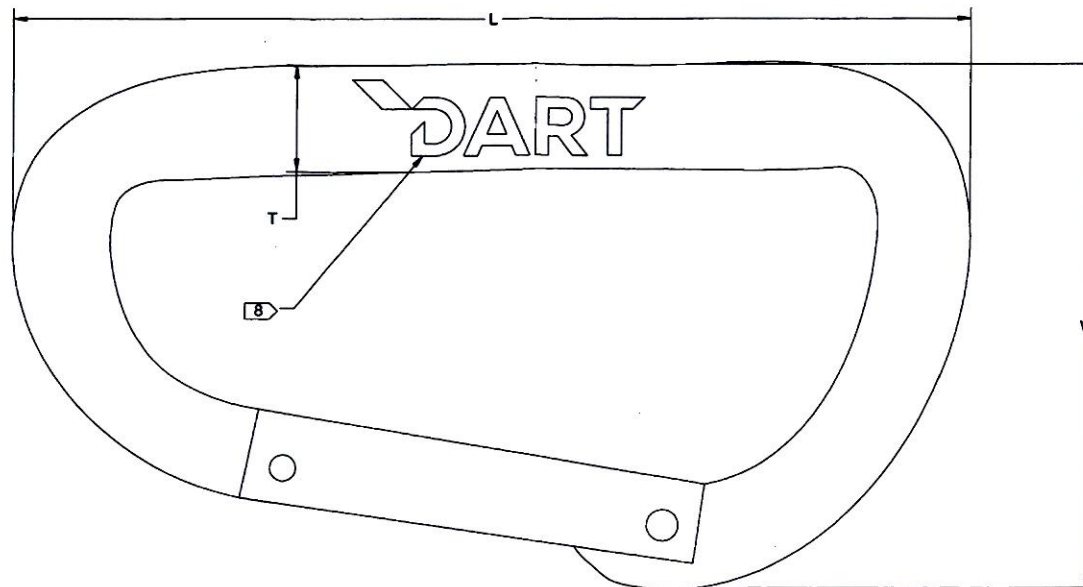
Required Qty: 25.00

Comments: IPP REV:A 16.03.28 AS PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CLOAD		Purchased		No			Each	0.0000		25			
CLOAD									**				
Carabiner Clip													

18x
2016-10-27

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151715
11-10-11

D5339-X CARABINER CLIP

DART P/N	DESCRIPTION	VENDOR	VENDOR CODE	VENDOR DESCRIPTION	MATERIAL	STATIC LOAD RATING	L	W	T	COLOUR
D5339-1	CARABINER CLIP	PERSONALIZED LAZER DESIGNS	CLOAD	UTILITY 3" CARABINER	ANODIZED ALUMINUM	1100 lbs	3.13	1.63	0.31	BLACK

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
 - 7) WEIGHT: N/A
 - 8) VENDOR TO ENGRAVE LOGO AS SHOWN

RELEASED
2016-03-23
COW 16-548

APPROVED

REV.	DESCRIPTION	VS	DATE
A	NEW ISSUE		15.10.08
DESIGN	VS		
DRAWN	VS		
CHECKED	RF		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	15.10.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D5339
REV. A
SHEET 1 OF 1
TITLE
CARABINER CLIP
SCALE
NTS
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33945**

Purchase Order Date 10/14/2016 11:21:09 AM

PO Print Date 10/18/2016

Page Number 1 of 1

Order From :
ROYAL BANK VISA
XXX
XX, X

VU-ROY001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

RE VISE

Contact Name
Vendor Phone

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms COD
Currency USD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	CLOAD	Carabiner Clip	10/28/2016 Yes 10/28/2016	FN	18.00 Each	\$4.50	\$81.00

AS PER DWG D5339 REV. A
B151715

8/16-10-27

Line Total: \$81.00

PO Total: \$81.00

PO Instructions: PERSONALIZE LAZER DESIGNS

CX

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 10/18/2016

PACKING LIST
LazerDesigns.com

Invoice #: 0058859-IN
Invoice Date: 10/20/2016
Order #: 0060991
Order Date: 10/17/2016

Sold To:
Victoria Seib
823 McTavish Road NE
CALGARY, AB T2E 7G9



11811 Upham St. Unit 2
Broomfield, CO 80020
Phone: 303-920-0879

YOUR P.O.# 33945

Customer #: 7171277
(407) 717-1277

Ship To:

DART AEROSPACE LTD2E
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7

Ship VIA	STAND 3RDPARTY	Payment Terms		CreditCard	
		ORDERED	SHIPPED	BACK ORD	
ITEM NUMBER/NAME		18.00	18.00	0.00	
CLOAD-BK					
Utility 3" Carabiner BLACK	✓				
Engrave: [LOGO]					
***** Ship on customers UPS # 6645W1 by UPS STANDARD					
47984 55932					
***** EXACT REPEAT ORDER *****					

SP1610-27.



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